

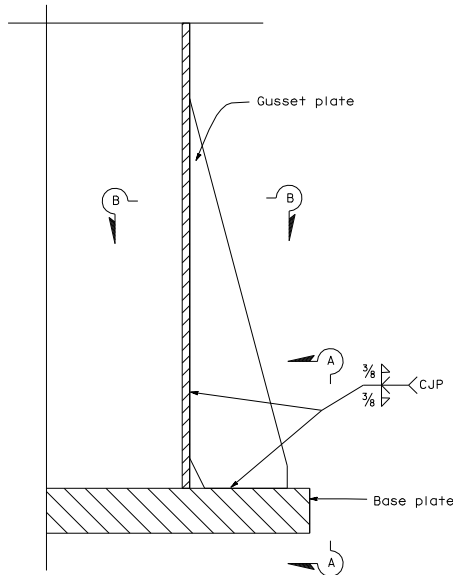
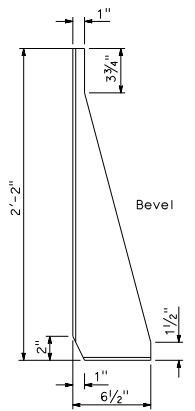
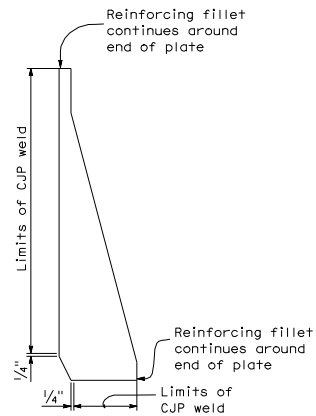
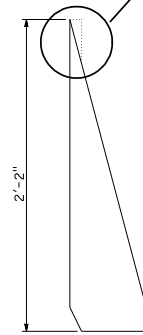
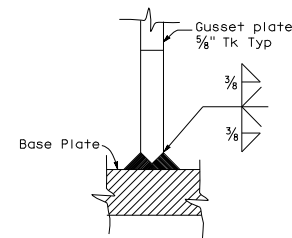
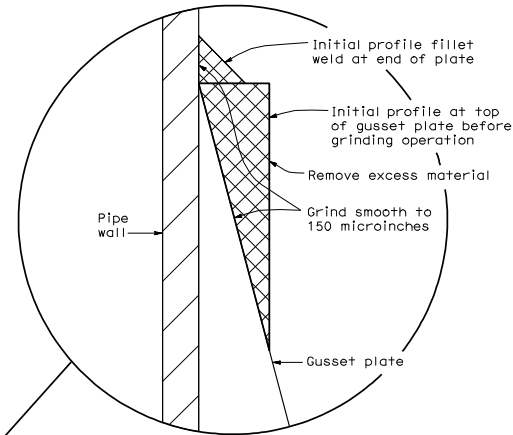
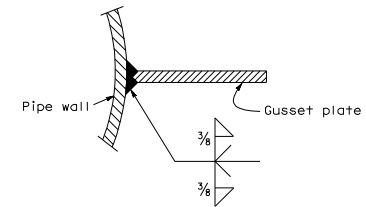
NOTES:

1. All welding details shall conform to the requirements of AWS D1.1 and special provisions.
2. All gussets to be same height.
3. Provide a smooth transition from gusset plate to tube.

LEGEND

New 

Removal 

**WELD DETAILS****GUSSET PLATE**
(Initial Shape)**GUSSET PLATE WELDING**
(See Weld Details)**GUSSET PLATE GRINDING**
(See Detail G)**SECTION A-A****SECTION B-B**

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

**OVERHEAD SIGN-TRUSS
SINGLE POST TYPE
GUSSET PLATE DETAILS
CHANGEABLE MESSAGE SIGNS
MODEL 500 AND 510**

NO SCALE

S142

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET NO.	TOTAL SHEETS

REGISTERED CIVIL ENGINEER

May 1, 2006
PLANS APPROVAL DATE

Jeffrey B. Moody
No. 041260
Exp. 3-31-07
CIVIL
STATE OF CALIFORNIA

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